## **HQ0401DX (4 Passages Large Bore Pneumatic Rotary Joint)**

HQ0401DX Series is 4 passages pneumatic rotary joint. It is made of special aluminum alloy, with small size, light weight and small torque.

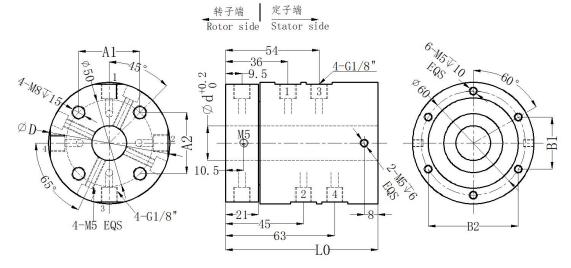
Can transmit medium types: compressed gas, vacuum, etc. G1/8" port is a frequency-used port, ports like G3/8" port, M5 port, are the same.



## [Part # Explanation]

02 HQ D 01 DN HQ: Straight-through, transmit gas (chamfering type) D: through hole. N: Center hole size D: Rotor's end face outlet type 01: G1/8'' Port 02: G1/4'' Port 02: 2 IN 2 OUT 03: G3/8'' Port 04: 4 IN 4 OUT 04: G1/2'' Port 06: 6 IN 6 OUT, ... and so forth 005: M5 Port

## **HQ0401-DX Drawing**



Model	D (Inner Diameter)	D (Outer Diameter)	L0(Length)	A1	A2	B1	B2
HQ0201-20	20	70	88	35.4	35.4	30	52
HQ0201-30	30	80	90	42.4	42.4	36	62.3
HQ0201-40	40	93	117	49.5	49.5	42.5	73.6
HQ0201-50	50	103	117	56.6	56.6	48	83.1
HQ0201-60	60	118	122	63.6	63.6	55	95.2
HQ0201-70	80	140	125	77.8	77.8	66	114.3
HQ0201-100	100	173	133	96.2	96.2	81	140.3

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Model List			
Model	Port Size	Gas Passage	Pipe Size
HQ0401DX	G1/8" Port	4	6 ~ 8mm

Technical Specification					
	Mechanical	Electrical			
Spec	Data	Spec	Data		
Gas Passage	4 IN 4 OUT, G1/8" Port		Power	Signal	
Pressure&Tor que	Max. 1MP, Vacuum-1.5Kpa; Torque < 1.2 N.m	Voltage	0 ~ 440VAC/VDC	0 ~ 440VAC/VDC	
Working Life	About 10 million revolutions (depend on the working environment)	Resistance	≥ 1000MΩ/300vd c	≥ 1000MΩ/300vd c	
Rated Rotating Speed	500RPM	Lead Wire Spec	AWG16#Tin-pla ted Teflon	AWG22#Tin-pla ted Teflon	
Working Temp.& Humidity	-30°C ~ -75°C, 0 ~ 80%RH	Lead Wire Length	Standard Length: 300mm		
Material	Housing Material: Aluminum Alloy Contact Material: Precious Metal	Insulation Strength	500VAC@50Hz, 60s		
IP Grade	IP51	Electrical Noise	<0.01Ω		

Product Quality Level Table					
Grade Code	Working Life	Sealing Ring	Max. Rotating Speed		
VD (Industrial)	6 million revolutions	Imported brand	300RPM		
VC (Standard)	5 million revolution	Domestic brand	100RPM		

## **Options for custom slip ring**

Special requirements: 1 piece MOQ, delivery time will need extra 4-15 days, the cost of customization needs to be negotiated. The requirements for customization below can be met:

- ①High temperature can reach up to 500°; ②High voltage can reach up to 110KV; ③ High speed rotating speed can reach up to 1000RPM ④Large current can reach up to 5000A; ⑤Can combine with rotary joint;
- ⑥Can combine to transmit with signal; ⑦Can customize as your required size; ⑧Aviation plug is optional; ⑨Can combine to transmit in high speed rotating speed; ⑩Underwater waterproofing is optional.